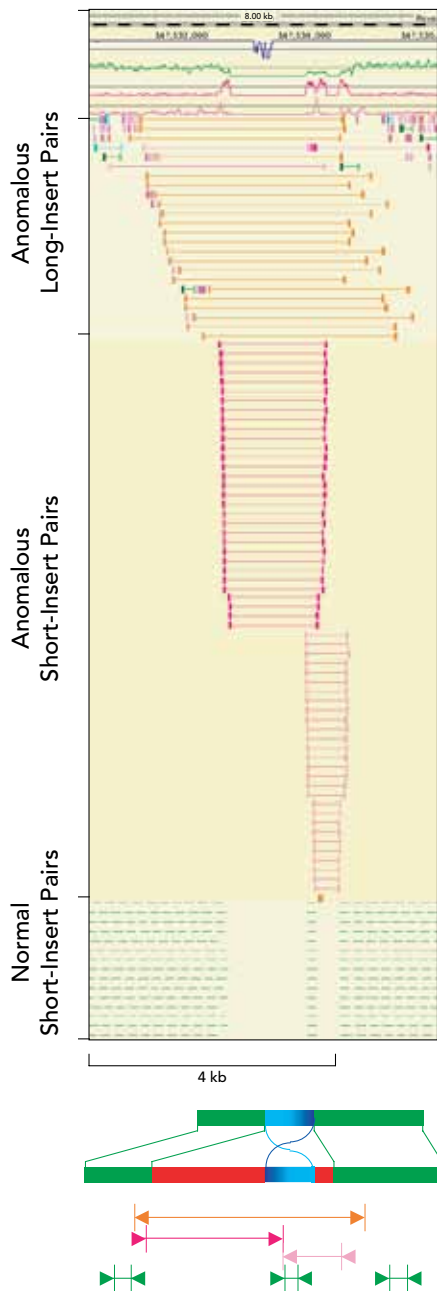


Figure 3: Read Diversity Enables Discovery Of Complex Rearrangements



This complex rearrangement involves an inversion of 369 bp (blue bar in bottom schematic) flanked by deletions (red bars) of 1,206 and 164 bp, respectively, at the left- and right-hand breakpoints¹. Pairs of reads are indicated by color-coded blocks, and DNA fragment inserts are indicated by lines.

The schematic diagram at bottom depicts the arrangement of normal and anomalous read pairs relative to the rearrangement. Top line, structure of NA18507; second line, structure of reference sequence.

Reprinted by permission from Macmillan Publishers Ltd: Nature, 456: 53–9, copyright 2008.

Illumina Sequencing Technology

Illumina sequencing technology uses a unique process to generate high-density, massively parallel sequencing runs with reads from one or both ends of tens to hundreds of millions of templates per flow cell. The fully automated Illumina Cluster Station isothermally amplifies DNA on a flow cell surface to create clusters, each containing 500–1000 clonal copies of a single template molecule. The resulting high-density array of templates on the flow cell surface is sequenced with the fully automated Genome Analyzer. Templates undergo sequencing by synthesis in parallel using proprietary fluorescently labeled reversible terminator nucleotides. For paired-end reads, after completion of the first read, the clusters are modified *in situ* to regenerate the template for the paired read. The same clusters are then sequenced using a second sequencing primer to generate the second read (Figures 6B–C).

Simple and Flexible Workflow

Illumina sequencing technology is amenable to a wide range of insert sizes and read lengths. With user-friendly products and streamlined workflows, sample preparation is fast and easy, contributing to customers' rapid successes and Illumina's position at the forefront of next-gen sequencing.

Illumina sample preparation kits are straightforward and use standard molecular biology techniques (described in Figures 6A–C). Paired-end sample preparation methods do not use restriction enzymes to prepare fragments and thus avoid constraints on read length or fragment size, maximizing yield and utility of the data. Single or paired-end read sample preparation can be completed in less than a day by one person and uses minimal starting DNA (one microgram or less). For long-insert paired reads, Illumina offers the simplest mate pair library generation approach with an optimized protocol requiring limited hands-on time for efficient generation of highly diverse libraries.

Sequencing runs are also streamlined and are fully automated. In less than a week, tens of billions of bases of high-quality sequence information can be obtained from hundreds of millions of paired reads in a single run. Researchers can progress from DNA collection to data analysis in as few as three days with Illumina sequencing for the fastest path to discoveries and publication²⁰.

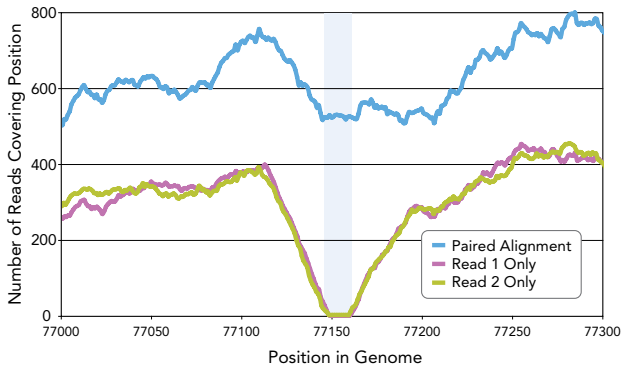
Data Processing and Analysis

The Genome Analyzer system includes a robust analysis software suite. Images from the Genome Analyzer are processed in real time, minimizing the time to results and the need to archive primary data. Illumina's Genome Analyzer Pipeline software produces reads and assigns quality values to each called base. These reads are aligned to a chosen reference for downstream genetic analysis. The open architecture of Illumina's software allows users to customize analysis workflows and to take advantage of a broad array of analysis tools.

Detection of Genetic Variation

Illumina's ELAND alignment algorithm is designed to be fast and is optimized for downstream detection of SNPs. ELAND can match reads to the transcriptome, in addition to the genome, allowing for the identification of splice junctions and novel RNA isoforms in RNA sequencing experiments. Confidence scores are determined for all alignments, and aligned reads from one or many lanes can be imported into the

Figure 4: Paired-End Reads Fill In Sequence Gaps

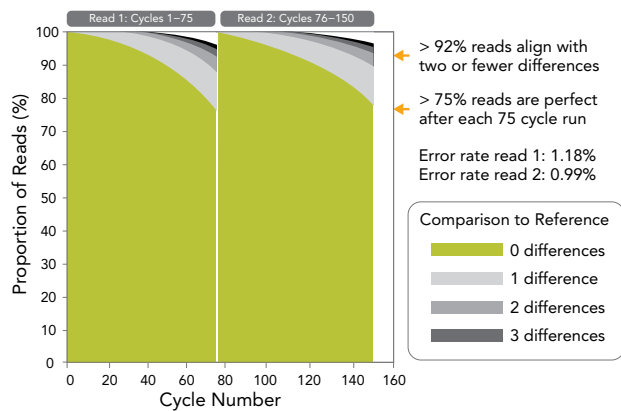


The coverage plot shows that paired reads are aligned across the entire region (blue). If the read-pair information is omitted from the analysis and the same data set is treated as single reads (purple and green), the coverage of aligned reads dips to zero in the plot at the location of a short repeat (blue shaded region).

CASAVA (Consensus Assessment of Sequence and Variation) software package. CASAVA performs secondary analyses (including SNP allele calls from DNA samples or counts of exons, genes, and splice junctions from RNA samples) and exports genomic builds that can be imported into GenomeStudio™ Software or other software packages.

Using Illumina's paired-end technology enables powerful identification of structural variants. In this case, ELAND is used to identify perfectly aligning fragments with aberrant pair separation distances, which is critical to identify insertions, deletions, and more complex rearrangements (Figure 3).

Figure 5: High Accuracy Paired-End Reads



The Genome Analyzer provides a powerful combination of high output quantity and quality. This graph depicts the high per base accuracy profile from a 14.1 Gb run with 2x75 bp paired-end sequencing. Both reads show equivalently high rates of perfect reads (> 75%) and reads with two or fewer differences (> 92%). Results were internally generated using the current Genome AnalyzerII System.

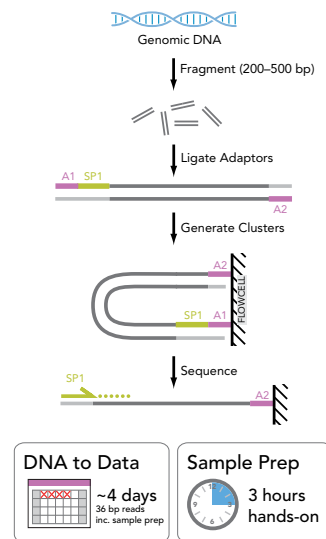
Illumina Sequencing Supports The Broadest Range Of Applications

- Discover all types of genetic variation: SNPs, insertions, deletions, copy number variants, and rearrangements^{1,5-7}
- Use targeted sequencing of association or linkage peaks to identify variants that cause disease
- Characterize new bacterial isolates by de novo sequencing and re-sequencing¹⁰⁻¹²
- Resequence a collection of samples from any population or species⁸⁻¹⁰
- Profile DNA methylation status across the entire genome¹³⁻¹⁵
- Define somatic variations in cancer²
- Characterize complex RNA populations for new genes and transcript structures^{16,17}
- Create new applications enabled by massively parallel sequencing^{18,19}

GenomeStudio Data Analysis Software

GenomeStudio Software provides integrated data visualization and results analysis for all Illumina assay platforms, including DNA sequencing. Data generated using the Genome Analyzer and Pipeline Software tools can be analyzed to discover and confirm SNPs and chromosomal breakpoint regions. Visualization tools display consensus reads in the reassembled genome and graphically indicate SNPs (Figure 7). Newly discovered SNPs can be exported to use for designing customized iSelect® genotyping arrays.

Figure 6A: Single-Read Sequencing



Fragmented sample DNA is size-selected and adaptors are ligated to the ends. Adaptors (A1 and A2) are used to attach fragments to the flow cell, and A1 includes the sequencing primer site (SP1). Libraries are deposited on a flow cell and clusters are generated in the Illumina Cluster Station. Flow cells prepared with template clusters are sequenced in the Genome Analyzer.

